Europäisches Patentamt

European Patent Office

Office européen des brevets



(11) EP 0 788 143 B1

(12)

## **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention of the grant of the patent: 13.09.2000 Bulletin 2000/37 (51) Int CI.7: **G03F 7/42**, C23G 1/14, H01L 21/306, H01L 21/321

(21) Application number: 97100935.2

(22) Date of filing: 21.01.1997

(54) Method of producing semiconductor device and use of a rinse for cleaning semiconductor device

Verfahren zur Herstellung einer Halbleiteranordnung und Verwendung eines Spülmittels zur Halbleiter-Reinigung

Méthode de production d'un composant à semi-conducteur et emploi d'un agent de rinçage pour le nettoyage de dispositif semi-conducteur

(84) Designated Contracting States: DE FR GB IT

(30) Priority: **05.02.1996 JP 1896496 05.02.1996 JP 1896596** 

(43) Date of publication of application: 06.08.1997 Bulletin 1997/32

(73) Proprietor: MITSUBISHI GAS CHEMICAL COMPANY, INC.
Chiyoda-ku, Tokyo (JP)

(72) Inventors:

· Hada, Mayumi Tayuhama, Niigata-shi, Niigata-ken (JP) Hasemi, Ryuji
 Tayuhama, Niigata-shi, Niigata-ken (JP)

Ikeda, Hidetoshi
 Tayuhama, Niigata-shi, Niigata-ken (JP)

Aoyama, Tetsuo
 Tayuhama, Niigata-shi, Niigata-ken (JP)

(74) Representative:
Gille Hrabal Struck Neidlein Prop Roos
Patentanwälte
Brucknerstrasse 20
40593 Düsseldorf (DE)

(56) References cited: EP-A- 0 574 858

US-A-5 037 724

P 0 788 143 B1

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

### Description

## BACKGROUND OF THE INVENTION

#### Field of the Invention

20

25

30

35

40

[0001] The present invention relates to a cleaning method in a process of producing semiconductor integrated circuits having a conductive metal film on a semiconductor wafer, wherein cleaning is carried out after the removal of a photoresist with a removing agent, and to a rinse for cleaning semiconductor devices that will be used in the above cleaning.

## Description of the Related Arts

[0002] In the production of a semiconductor integrated circuit, a conductive film for a metal wiring material is formed on a semiconductor wafer by such a technique as sputtering and CVD. Then, a photoresist is applied to the conductive film and is exposed and developed by photolithography to form a pattern and the unmasked portion of the conductive film are dry-etched with a reactive gas with the photoresist allowed to serve as a mask thereby forming a fine wiring.

[0003] Thereafter, a method of removing the above photoresist film from the conductive film or a method wherein, after the formation of the fine wiring, ashing is carried out to remove the resist residue remaining on the masked portion from the conductive film is taken.

[0004] Conventionally, as photoresist removers used in these methods, acid removers and basic removers are generally used.

[0005] However, since the acid removers are weak in removing power and are strong in corrosive action on conductive metal films used for fine wiring processing, they are not so often used in recent fine wiring processing wherein strict dimensional accuracy is required.

[0006] On the other hand, since the basic removers are high in resist removability, they are recently used widely in fine wiring processing. The following basic removers can be mentioned:

- (1) an aqueous solution remover comprising a quaternary ammonium hydroxide as a main agent (e.g., Japanese Patent Application Laid-Open Nos. 2325/1989 and 48633/1992)
- (2) a remover comprising an alkanolamine as a main agent (e.g., Japanese Patent Application Laid-Open Nos. 88548/1989 and 222573/1994)
- (3) a remover comprising an alkanolamine as a main agent and a reducing agent as an auxiliary (e.g., Japanese Patent Application Laid-Open Nos. 289866/1992 and 266119/1994)

[0007] The aqueous solution remover (1) comprising a quaternary ammonium hydroxide as a main agent greatly corrodes the conductive metal film of aluminum, an aluminum alloy, titanium, tungsten or the like as a wiring material and the corrosive action thereof is further accelerated in the case wherein pure water or ultrapure water is used as a rinse, leading to the problem that a phenomenon of corrosion in the form of numerous pits or craters takes place on the metal surface.

[0008] In the case wherein a quaternary ammonium hydroxide is used as a main agent and a saccharide or a sugaralcohol is added thereto (Japanese Patent Application Laid-Open No. 48633/1992), although corrosion of a conductive metal film is inhibited, the occurrence of a phenomenon of corrosion in the form of pits or craters cannot be avoided when pure water or ultrapure water is used as a rinse.

[0009] In the case of the remover (2) comprising an alkanolamine as a main agent, generally an alcohol, such as methanol and propanol, is used as a rinse and in addition thereto rinsing is carried out using pure water or ultrapure water. If the cleaning with an alcohol is not carried out satisfactorily, corrosion of the conductive metal film takes place in the subsequent cleaning with pure water or ultrapure water, leading to a phenomenon of corrosion in the form of pits or craters.

[0010] Further, in the case wherein after a remover comprising an alkanolamine as a main agent is used, rinsing is carried out directly using pure water or ultrapure water as a rinse without using an alcohol as a rinse, a phenomenon of corrosion of the conductive metal film proceeds extremely and the occurrence of the phenomena of corrosion in the form of numerous pits or craters cannot be avoided.

[0011] In the above (3), an alkanolamine is used as a main agent and a reducing substance, such as a hydroxylamine, is used as an auxiliary. In this case as well, generally, cleaning with an organic solvent, such as an alcohol, as a rinse is carried out and then cleaning with pure water or ultrapure water as a rinse is carried out. In some cases, cleaning with pure water or ultrapure water as a rinse is directly carried out without using an organic solvent, such as an alcohol. In both the former case and the latter case, a phenomena of corrosion takes place in the same manner as in the case of the remover (2).

[0012] Incidentally, Japanese Patent Application Laid-Open No. 184595/1994 discloses that after a basic remover is used, cleaning with a hydroxycarboxylate solvent, an alkoxycarboxylic acid solvent, an amide solvent, a lactone solvent, a sulfur compound solvent, or the like as a rinse instead of an alcohol is carried out and then cleaning with pure water or ultrapure water as a rinse is carried out. In this case as well, the same problem as that in the cases of the removers (2) and (3) is brought about, and with respect to a phenomenon of corrosion of aluminum or the like, no improvements have been achieved.

[0013] In a recent ultrafine processing technique involved in a wiring step wherein strict dimensional accuracy is required, a flammable hazardous material, such as an alcohol, has to be used as a rinse in a large amount if a basic remover is used, and any countermeasures cannot be found against corrosion in the form of craters or pits which is caused when pure water or ultrapure water is used. Therefore, it is desired to develop a safe cleaning method wherein a phenomenon of corrosion of conductive metal films is not noted.

[0014] On the other hand, in dry-etching the above conductive film, a protective deposited film that is a reaction product of a reactive gas with the resist is formed. If this protective deposited film is left, it causes breakage of wires or abnormal wiring, leading to various troubles. Therefore, it is desired to remove the protective deposited film completely. Although acid or basic organic removing agents are conventionally used generally, these removing agents are not suitable for recent ultrafine wiring processing wherein dimensional accuracy is strict because these removing agents are accompanied by such defects that they are used at high remove temperatures or are highly dangerous because of their flash points and corrode the conductive film of a metal used in ultrafine wiring processing.

[0015] Further, in the case of the above removing agents, after the removal, since a large amount of an organic solvent, such as an alcohol, is used as a rinse, it is dangerous and the step is complicated as well. In recent years, use is made, for example, of a removing agent wherein a fluorine compound is dissolved in an organic solvent, such as ethylene glycol, or a removing agent in the form of an aqueous solution comprising an organic anticorrosive agent added to a fluorine compound (Japanese Patent Application Laid-Open No. 201794/1995) as a safe and simple remove means. These fluorine-based removing agents have such advantages that the remove temperature may be ordinary temperatures and ultrapure water or pure water can be used as a rinse.

[0016] However, even if these fluorine-based removing agents are used, corrosion in the form of fine pits or craters occurring on the metal surface cannot be avoided. With respect to the basic organic removing agents, acid organic removing agents, or fluorine-based removing agents, any countermeasures against such corrosion have not been found and therefore there is desired a safe and simple removing method that does not cause a phenomena of corrosion of metal wiring materials with rinses took into account.

[0017] Therefore, an object of the present invention is to provide a method of producing a semiconductor device wherein a photoresist film applied to a conductive metal film formed on a semiconductor wafer, a photoresist layer remaining after etching, any resist residue (protective deposited film or side wall protective film) remaining after etching followed by ashing, or the like is removed with a remover, which method can produce a highly accurate circuital wiring by carrying out the removal and cleaning in a safe and simple manner without corroding the conductive metal film at all.

# SUMMARY OF THE INVENTION

15

20

25

30

35

50

55

[0018] As a result of intensive investigations with a view to solving the above problems in a method of producing semiconductor devices, the inventors of the present invention have found that, according to a method wherein a photoresist film on a conductive metal film, a photoresist film after dry-etching, or any resist residue remaining after dry-etching followed by ashing is removed with a remover and washing with a rinse of pure water or ultrapure water containing a peroxide is carried out, the conductive metal film is not corroded at all and a highly accurate circuital wiring can be produced safely since a highly dangerous organic solvent, such as an alcohol, is not used.

[0019] Further, the inventors of the present invention have found that it is suitable that after a mask of a photoresist is formed on a conductive metal film (a photolithographic process or the like), for the formation of a wiring structure by dry-etching the unmasked portion, the protective deposited film (also referred to as resist residue or side wall protective film) occurring on the side wall sections of the photoresist and the conductive film is removed with a removing agent containing a fluorine compound followed by cleaning with a rinse comprising ultrapure water or pure water containing a peroxide.

[0020] That is, the present invention provides a method of producing a semiconductor device, comprising cleaning with a rinse in the form of water containing a peroxide after removal of a photoresist with a removing agent in the course of removal of the photoresist applied to a conductive metal film formed on a semiconductor wafer.

[0021] Further, the present invention provides the use of a rinse for cleaning a semiconductor device, the rinse comprising water that contains 0.1 to 30 % of one or more peroxides selected from among hydrogen peroxide, benzoyl peroxide, dialkyl peroxides, hydroperoxides, and peracids.

# BRIEF DESCRIPTION OF THE DRAWINGS

[0022] Fig. 1 shows a cross section of a semiconductor device formed with an aluminum wiring body (Al-Si-Cu layer) by dry-etching with a photoresist film used as a mask.

[0023] Fig. 2 shows a cross section of the semiconductor device of Fig. 1 wherein the photoresist film was removed by ashing the resist using oxygen plasma.

[0024] In the figures, 1 indicates a semiconductor substrate, 2 indicates an oxide film (SiO<sub>2</sub>), 3 indicates an aluminum wiring body (Al-Si-Cu layer), 4 indicates a photoresist film, and 5 indicates a side wall protective film (photoresist residue).

# DESCRIPTION OF PREFERRED EMBODIMENTS

10

20

25

30

35

40

45

50

[0025] In the present invention the conductive metal film to be formed on a semiconductor wafer is not particularly restricted and preferably is made of aluminum, an aluminum alloy, titanium or a tungsten alloy. The photoresist that will be removed with a removing agent includes, for example, a photoresist on the conductive film, a photoresist layer after dry-etching, or any resist residue remaining after dry-etching followed by ashing. In passing said resist residue is also referred to as a side wall protective film or a protective deposited film and such a protective deposited film is produced as a product of a reaction of a reactive gas with a resist on a conductive film and the side wall sections of a photoresist when a photoresist is applied to a conductive film, a mask is formed by photolithography, and a wiring structure is formed by dry-etching the unmasked portions followed by ashing.

[0026] As the removing agent for use in the present invention, for example, a basic remover can be mentioned such as those described in the description of the prior art, i.e., (1) an aqueous solution remover comprising a quaternary ammonium hydroxide as a main agent, (2) a remover comprising an alkanolamine as a main agent, and (3) a remover comprising an alkanolamine as a main agent and a reducing agent as an auxiliary, but the present invention is not limited to them, and any of aqueous or non-aqueous basic removers can be used.

[0027] Further, in the present invention, as a removing agent preferably used to remove the protective deposited film, a remover that contains a fluorine compound can be mentioned. Such a remover that contains a fluorine compound is not particularly restricted as long as it is a removing agent that contains a fluorine compound, such as hydrofluoric acid, ammonium fluoride, and ammonium hydrogenfluoride. Use can be made of any of all removing agents containing a fluorine compound, which can be in the form of an aqueous or non-aqueous solution to which an anticorrosive agent or an organic solvent has been added.

[0028] In the present invention, after the removal of the photoresist with the removing agent, water containing a peroxide is used as a rinse. As the water in which a peroxide will be dissolved, pure water or ultrapure water is used.
[0029] The peroxide to be used includes (1) hydrogen peroxide, (2) benzoyl peroxide and dialkyl peroxides, such as di-t-butyl peroxide, (3) hydroperoxides, such as cumyl hydroperoxide, and (4) peracids, such as peracetic acid, perbenzoic acid, and pertoluylic acid and among these hydrogen peroxide is most preferable.

[0030] These peroxides in the rinse are used in a concentration in the range of 0.1 to 30 %, and preferably 0.5 to 20 %. If the concentration of the peroxide in the rinse is lower than 0.1 % by weight, the corrosion preventive effect on the conductive film of aluminum or the like cannot be recognized while if the concentration is higher than 30 % by weight, the corrosion preventive effect is not improved, which is not economically advantageous.

[0031] It is satisfactory that the operating temperature of the rinse in the present invention is room temperature, but, if necessary, heating or ultrasonic waves may additionally be used. Further, as a method of treating with the rinse of the present invention, dipping is usually used, but other technique, for example, spraying may be used.

[0032] After the photoresist film and the side wall protective film are removed completely with various removing agents, when cleaning with water containing a peroxide according to the method of the present invention is carried out as described above, corrosiveness of a conductive metal film (aluminum wiring body) is not recognized at all.

[0033] Further, the method of the present invention is safe as a method of producing a semiconductor device since a highly dangerous organic solvent, such as an alcohol, is not used, and therefore according to the method of the present invention, cleaning can be carried out industrially quite simply and completely to produce a highly accurate circuital wiring.

[0034] Incidentally, to the rinse containing a peroxide of the present invention may be added a surface-active agent or an organic carboxylic acid, if necessary, in order to enhance its cleaning effect.

[0035] Now, the present invention is described more specifically by way of Examples, but the present invention is not restricted by these Examples.

[0036] The ratings of the evaluation of the Examples and Comparative Examples by a surface electron microscope (SEM) observation are as follows:
(Removal)

- (a): The removal was complete.
- Δ: Partial residue was noted.
- X: Large part remained.

#### (Corrosiveness)

20

25

30

35

40

45

50

55

- (iii): Corrosion was not noted at all.
- $\Delta$ : Corrosion in the form of craters or pits was noted.
- X: Roughening was noted throughout the aluminum wiring and it was noted that the Al-Si-Cu layer was recessed.

### Examples 1 to 4 and Comparative Examples 1 to 4

[0037] Fig. 1 shows a cross section of a semiconductor device formed with an aluminum wiring body (Al-Si-Cu layer) 3 by dry-etching with a photoresist film used as a mask. In Fig. 1, a semiconductor substrate 1 is covered with an oxide film (SiO<sub>2</sub>) 2 that is an insulating film, and a side wall protective film (photoresist residue) 5 which has been resulted from dry-etching is formed.

[0038] After the semiconductor device shown in Fig. 1 was immersed in each remover shown in Table 1 for a prescribed time, was washed with a rinse that comprised ultrapure water and a peroxide, was washed with water, and was dried, the semiconductor device was observed under SEM. The removability of the photoresist film 4 and the side wall protective film 5 and the state of corrosion of the surface of the aluminum wiring body (Al-Si-Cu layer) 3 were evaluated. The results are shown in Table 1.

Table

			Removing liquid			
	Compound (1)	Conc.	Compound (2)	Conc.	Compound (3)	Conc.
	•	(wt. %)		(wt. %)		(wt. %)
Fxample 1	monoethanolamine	7.0	dimethyl sulfoxide	30	ı	1
Comparative	monoethanolamine	7.0	dimethyl sulfoxide	30	1	1
Example 1		•	b			
Example 2	monoethanolamine	0.2	diethylene glycol	30	ı	ı
	•		monomethyl ether			
Comparative	monoethanolamine	70	diethylene glycol	30	ı	1
Example 2			monomethyl ether			
Example 3	monoethanolamine	09	diethylene glycol	20	water	20
			monomethyl ether	-		
Comparative	monoethanolamine	09	diethylene glycol	20	water	20
Example 3			monomethyl ether			
Example 4	monoethanolamine	70	hydroxylamine	10	water	20
Comparative	monoethanolamine	7.0	hydroxylamine	10	water	20
Example 4						

Table 1 (continued)

	Conditions	ons of					
	removal		Rinse			Removal	Corrosiveness
				. ·		Side wall	Al (aluminum)
	Temp.	Time	Kind	Time	Resist 4	Resist 4 protective	wiring
٠	(oc)	(min)		(min)		film 5	body 3
Example 1	80	20	5 % hydrogen	10	0	0	0
			peroxide				:
Comparative	80	20	ultrapure	10	0	0	V
Example 1			water				
Example 2	06	20	3 % hydrogen	10	0	0	
			peroxide				
Comparative	06	20	ultrapure	10	0		δ
Example 2			water				
Example 3	50	20	5 % hydrogen	. 10	0	0	©.
			peroxide				
Comparative	20	20	ultrapure	10	0	0	δ
Example 3			water				
Example 4	20	20	5 % hydrogen	10	0	0	0
			peroxide				
Comparative	20	20	ultrapure	10		0	Δ
Example 4			water				

# Example 5 to 7 and Comparative Examples 5 to 7

[0039] Fig. 2 shows a cross section of the semiconductor device of Fig. 1 wherein the photoresist film was removed by ashing the resist using oxygen plasma. In Fig. 2, the side wall protective film 5 was not removed by the oxygen plasma and the upper part of the side wall protective film 5 was deformed away from the aluminum wiring body (Al-Si-Cu layer) 3.

[0040] After the semiconductor device shown in Fig. 2 which was subjected to ashing of the resist was immersed for a prescribed time in each remover having the composition shown in Table 2, washed with a rinse that comprised ultrapure water and a peroxide, was washed with water, and was dried, the semiconductor device was observed under an electron microscope (SEM). The removal of the side protective film 5 and the state of corrosion of the surface of the aluminum wiring body (Al-Si-Cu layer) were evaluated. The results are shown in Table 2. Incidentally, in Table 2, TMAH is an abbreviation for tetramethylammonium hydroxide.

15

10

20

25

30

35

40

50

**55** .

Table 2

			Removing liquid			
	Compound (1)	Conc.	Compound (2)	Conc.	Compound (3) Conc.	Conc.
		(wt. %)		(wt. %)	i     	(wt. %)
Example 5	ТМАН	0.5	sorbitol	. 5	water	94.5
Comparative	TMAH	0.5	sorbitol	5	water	94.5
Example 5						
Example 6	ТМАН	1.2	water	8.86	1	1
Comparative	ТМАН	1.2 water	water	8.86	ì	
Example 6						
Example 7	monoethanolamine	70	dimethyl sulfoxide	30	-	1
Comparative monoethan	monoethanolamine	70	dimethyl sulfoxide	30	1	1
Example 7						

. \_

sη

	Conditions of	ns of				
	removal		Rinse		Removal	Corrosiveness
					Side wall	Al (aluminum)
	Temp.	Time	Kind	Time	protective	wiring
	(°C)	(min)		(min)	film 5	body 3
Example 5	23	3	5 % hydrogen	10	<b>©</b>	•
3			peroxide			
Comparative	23	3	ultrapure	10	0	۷
Example 5			water			
Example 6	23	5	10 % hydrogen	10	•	Φ-∇
	-		peroxide			
Comparative	23	5	ultrapure	10	<b>©</b>	ν-χ
Example 6	·		water			
Example 7	80	15	5 % hydrogen	10	Φ-∇	<b>©</b>
			peroxide			
Comparative	80	15	ultrapure	10	0-∇	۷
Example 7	·		water			

# Examples 8 to 11 and Comparative Examples 8 to 11

[0041] After the semiconductor device shown in Fig. 2 which was subjected to ashing of the resist was immersed for a prescribed time in each remover having the composition shown in Table 3 for a prescribed time, washed with a rinse that comprised ultrapure water and a peroxide, was washed with water, and was dried, the semiconductor device

# was observed under SEM.

[0042] The removal of the side wall protective film 5 and the state of corrosion of the surface of the aluminum wiring body (Al-Si-Cu layer) 3 were evaluated. The results are shown in Table 3.

rable 3

Compound   Conc.   Conc.   Compound   Conc.   Conc.   Compound   Conc.   Conc.									
Compound   Conc.   Conc.   Conc.   Compound   Conc.   C			. •		Removing	liquid			
(1)		Compound	Conc.	Compound	Conc.	Compound (3)	Conc.	Compound	Conc.
ammonium   0.3   ethylene   99.7		(1)	(wt. %)	(2)	(wt. 8)		(wt. %)	(4)	(wt. %)
hydrogen-		ammonium	0.3	ethylene	7.66	1	ı	i	1
fluoride   0.3   ethylene   99.7   -   -		hydrogen-		glycol				-	
Hydrogen	41-4	fluoride							
hydrogen-fluoride         glycol         10         water           fluoride         formamide         40         10         water           fluoride         formamide         50         dimethyl-do         2         water           fluoride         fluoride         50         2         water           fluoride         50         2         water           fluoride         50         2         water           fluoride         50         -         -         water           fluoride         6         40         -         -         water           fluoride         0.6         dimethyl-do         -         -         water           fluoride         6         dimethyl-do         -         -         -         water           fluoride         formamide         -         -         -         water	Comparative	ammonium	0.3	ethylene	7.66	ı	ı	1	
Fluoride   S.0   dimethyl-   40   10   water   fluoride   S.0   dimethyl-   40   10   water   fluoride   S.0   dimethyl-   40   10   water   fluoride   S.0   dimethyl-   50   dimethyl-   50   dimethyl-   40   2   water   fluoride   S.0   2   water   fluoride   S.0   2   water   fluoride   formamide   50   -	Example 8	hydrogen-		glycol				•	
9         ammonium         5.0 dimethyl-         40         10         water           fluoride         5.0 dimethyl-         40         10         water           9         fluoride         5.0 dimethyl-         40         2         water           10         ammonium         1.0 formamide         50         2         water           10         fluoride         50         2         water           11         ammonium         0.6 dimethyl-         40         -         -         water           11         fluoride         6 dimethyl-         40         -         -         water           11         fluoride         6 dimethyl-         40         -         -         water           11         fluoride         6 dimethyl-         40         -         -         water		fluoride							
fluoride         formamide         40         10         water           9         fluoride         formamide         50         dimethyl-         40         2         water           10         ammonium         1.0         formamide         50         2         water           11         ammonium         0.6         dimethyl-         40         -         -         water           11         ammonium         0.6         dimethyl-         40         -         -         water           tive ammonium         0.6         dimethyl-         40         -         -         water           tive ammonium         0.6         dimethyl-         40         -         -         water           tive ammonium         0.6         dimethyl-         40         -         -         water	4	ammonium	5.0	dimethyl-	40		10	water	45.0
5.0 dimethyl-       40       10       water         1.0 formamide       50       2       water         1.0 formamide       50       2       water         0.6 dimethyl-       40       -       -       water         0.6 dimethyl-       40       -       -       water         formamide       40       -       -       water         formamide       formamide       -       -       water		fluoride		formamide					
1.0 formamide       50       2       water         1.0 formamide       50       2       water         0.6 dimethyl-       40       -       -       water         0.6 dimethyl-       40       -       -       water         formamide       -       -       water         formamide       -       -       water	Comparative	ammonium	5.0	dimethyl-	40		10	water	45.0
ammonium         1.0         formamide         50         2         water           fluoride         1.0         formamide         50         2         water           fluoride         0.6         dimethyl-         40         -         -         water           fluoride         formamide         40         -         -         water           fluoride         formamide         formamide         -         -         water	Example 9	fluoride		formamide					
fluoride         1.0         formamide         50         2         water           fluoride         0.6         dimethyl-         40         -         -         water           fluoride         0.6         dimethyl-         40         -         -         water           fluoride         formamide         formamide         -         -         -         water	Example 10	ammonium	1.0	formamide	20		2	water	38.0
fluoride         1.0 formamide         50         2         water           fluoride         0.6 dimethyl-         40         -         -         water           fluoride         0.6 dimethyl-         40         -         -         water           fluoride         formamide         -         -         water		fluoride							
fluoride         0.6 dimethyl-         40         -         -         water           fluoride         formamide         -         -         water           fluoride         formamide         -         -         water	Comparative	ammonium	1.0	formamide	20		7	water	38.0
ammonium 0.6 dimethyl- 40 water fluoride formamide water fluoride formamide water fluoride formamide	Example 10	fluoride		·					
fluoride formamide water fluoride formamide	Example 11		9.0	dimethyl-	40	1	(	water	59.4
0.6 dimethyl- 40 water formamide		fluoride		formamide					
	Comparative	ammonium	9.0	dimethyl-	40	I	1	water	59.4
	Example 11	fluoride		formamide					

Table 3 (continued)

													_		_						_
		Corrosiveness		Al wiring	body 3	0		×		0		V		0		0		0		δ	
		Removal	Side wall	protective	film 5	0		0		0		0	,	•		<b>O</b>		0		٧	
				Time	(min)	10		10		10		10		10		10		10		10	
•		Rinse		Kind		5 % hydrogen	peroxide	ultrapure	water	3 % hydrogen	peroxide	ultrapure	water	1 % hydrogen	peroxide	ultrapure	water	5 % hydrogen	peroxide	ultrapure	water
	ons of			Time	(mim)	5		5		€.		3		5		S		10		10	
	Conditions of	removal		Temp.	(°C)	23		23		23		23		23		23		23		23	
						Example 8		Comparative	Example 8	Example 9		Comparative	Example 9	Example 10		Comparative	Example 10	Example 11		Comparative	Example 11

#### Claims

5

25

35

50

- A method of producing a semiconductor device, comprising cleaning with a rinse in the form of water containing a peroxide after removal of a photoresist with a removing agent in the course of removal of the photoresist applied to a conductive metal film formed on a semiconductor wafer.
- 2. The method of producing a semiconductor device as claimed in claim 1, wherein as the remover a basic removing agent is used.
- The method of producing a semiconductor device as claimed in claim 1, wherein as the remover a removing agent containing a fluorine compound is used.
  - 4. The method of producing a semiconductor device as claimed in claim 1, wherein the photoresist is applied on the conductive metal film.
- 5. The method of producing a semiconductor device as claimed in claim 1, wherein the photoresist is a photoresist layer formed as a mask by etching unmasked portions after the formation of a mask by photolithography.
- 6. The method of producing a semiconductor device as claimed in claim 1, wherein the photoresist is photoresist residue remaining after ashing the photoresist formed as a mask by etching unmasked portions after the formation of a mask by photolithography.
  - 7. The method of producing a semiconductor device as claimed in claim 1, wherein the photoresist is a protective deposited film developed on the side wall part of a photoresist and a conductive film in the formation of a wiring structure by dry-etching unmasked portions after the formation of a mask by photolithography.
    - 8. The method of producing a semiconductor device as claimed in claim 6 or 7, wherein as the remover a basic remover is used.
- 30 9. The method of producing a semiconductor device as claimed in claim 6 or 7, wherein as the remover a removing agent containing a fluorine compound is used.
  - 10. Use of a composition comprising water containing 0.1 to 30 % of one or more peroxides selected from among hydrogen peroxide, benzoyl peroxide, dialkyl peroxides, hydroperoxides, and peracids, as a rinse for cleaning semiconductor devices.

#### Patentansprüche

- 1. Ein Verfahren zur Herstellung einer Halbleiteranordnung, umfassend Reinigen mit einem Spülmittel in Form von Wasser, enthaltend ein Peroxid, nach Entfernen eines Photoresists mit einem Entfernungsmittel im Verlauf des Entfernens des Photoresists, das auf einem auf einem Halbleiter-Wafer gebildeten leitenden Metallfilm aufgetragen wurde.
- Das Verfahren zur Herstellung einer Halbteiteranordnung nach Anspruch 1, worin als Entfernungsmittel ein basisches Entfernungsmittel verwendet wird.
  - 3. Das Verfahren zur Herstellung einer Halbleiteranordnung nach Anspruch 1, worin als Entfernungsmittel ein Entfernungsmittel, enthaltend eine Fluorverbindung, verwendet wird.
  - 4. Das Verfahren zur Herstellung einer Halbleiteranordnung nach Anspruch 1, worin das Photoresist auf den leitenden Metallfilm aufgebracht wird.
- 5. Das Verfahren zur Herstellung einer Halbleiteranordnung nach Anspruch 1, worin das Photoresist eine Photoresistschicht ist, ausgebildet als Maske durch Ätzen der nicht maskierten Bereiche nach der Bildung einer Maske durch Photolithographie.
  - 6. Das Verfahren zur Herstellung einer Halbleiteranordnung nach Anspruch 1, worin das Photoresist zurückbleiben-

- der Photoresistrückstand nach der Veraschung des Photoresists ist, das gebildet ist als Maske durch Ätzen der nicht maskierten Teile nach der Bildung einer Maske durch Photolithographie.
- 7. Das Verlahren zur Herstellung einer Halbleiteranordnung nach Anspruch 1, worin das Photoresist ein schützender Ablagerungsfilm ist, entwickelt auf dem Seitenwandbereich aus Photoresists und einem leitenden Film bei der Bildung einer Schaltungsstruktur durch Trockenätzen der nicht maskierten Teile nach der Bildung einer Maske durch Photolithographie.
- 8. Das Verlahren zur Herstellung einer Halbleiteranordnung nach Anspruch 6 oder 7, worin als Entfernungsmittel ein basisches Entfernungsmittel verwendet wird.
  - 9. Das Verlahren zur Herstellung einer Halbleiteranordnung nach Anspruch 6 oder 7, worin als Entfernungsmittel ein Entfernungsmittel, enthaltend eine Fluorverbindung, verwendet wird.
- 10. Verwendung einer Zusammensetzung, umfassend Wasser enthaltend 0,1 bis 30 % von einem oder mehreren Peroxiden, ausgewählt aus Wasserstoffperoxid, Benzoylperoxid, Dialkylperoxiden, Hydroperoxiden, und Persäuren, als Spülmittel zur Reinigung von Halbleiteranordnungen.

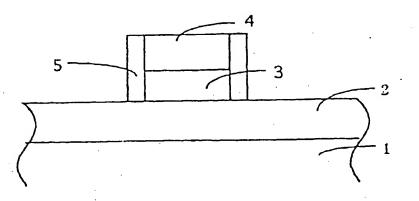
#### 20 Revendications

10

25

- Procédé de production d'un dispositif semiconducteur comprenant l'étape consistant à le nettoyer avec une solution de rinçage comprenant de l'eau contenant un peroxyde après élimination d'un photoresist avec un agent décapant au cours de l'élimination du photoresist déposé sur un film de métal conducteur formé sur une trançhe de semiconducteur.
- 2. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 1, dans lequel on utilise comme agent décapant du photoresist un agent décapant basique.
- 3. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 1, dans lequel on utilise comme agent décapant un agent décapant contenant un composé du fluor.
  - 4. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 1, dans lequel on dépose le photoresist sur le film de métal conducteur.
  - 5. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 1, dans lequel le photoresist est une couche de photoresist déposée sous la forme d'un masque en gravant les portions non masquées après la formation d'un masque par photolithographie.
- 6. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 1, dans lequel le photoresist est le résidu de photoresist restant après avoir réduit en cendres le photoresist déposé sous la forme d'un masque en gravant les portions non masquées après la formation d'un masque par photolithographie.
  - 7. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 1, dans lequel le photoresist est un film de protection déposé qui s'est développé sur la partie de la paroi latérale d'un photoresist et d'un film conducteur dans la formation d'une structure d'interconnexion par gravure sèche des portions non masquées après la formation d'un masque par photolithographie.
  - 8. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 6 ou 7, dans lequel on utilise comme agent décapant du photoresist un agent décapant basique.
    - 9. Procédé de production d'un dispositif semiconducteur tel que revendiqué à la revendication 6 ou 7, dans lequel on utilise comme agent décapant du photoresist un composé contenant du fluor.
- 55 10. Utilisation d'une composition comprenant de l'eau contenant de 0,1 à 30% d'un ou de plusieurs peroxydes choisis parmi le peroxyde d'hydrogène, le peroxyde de benzoyle, les peroxydes de dialkyle, les hydroperoxydes et les peracides, comme solution de rinçage pour laver des dispositifs semiconducteurs.

F1G.1



F1G.2

